

Conical Mandrel Report

According to ISO-6860 (ASTM D522)

Date: 6-Feb-20

Name Analyst: Stefan Meuwese

Client: Recoat BV

Test number: 2020060028

Material:

Coating:	Recoat 1K Semi Gloss	Mfg.	Dercom BV
Batch nr:	N/A	Art nr:	68491

Substrate material:	Aluminium	Thickness:	1.2 mm (3/64 in.)
Substrate preparation:	Degreased		
Application:	Film applicator		
Curing (time, temp.):	72 h @ 20°C (68°F)		
DFT and/or WFT	WFT 90 µm / 3.5 mils		

Sample nr:	No defects from measurements and up			Average	Temperature	Humidity
	1	2	3			
1	0 mm (0 in.)	0 mm (0 in.)	0 mm (0 in.)	0 mm (0 in.)	25°C (77°F)	24%RH
2	0 mm (0 in.)	0 mm (0 in.)	0 mm (0 in.)	0 mm (0 in.)	25°C (77°F)	24%RH
3	0 mm (0 in.)	0 mm (0 in.)	0 mm (0 in.)	0 mm (0 in.)	25°C (77°F)	24%RH
Remarks:						